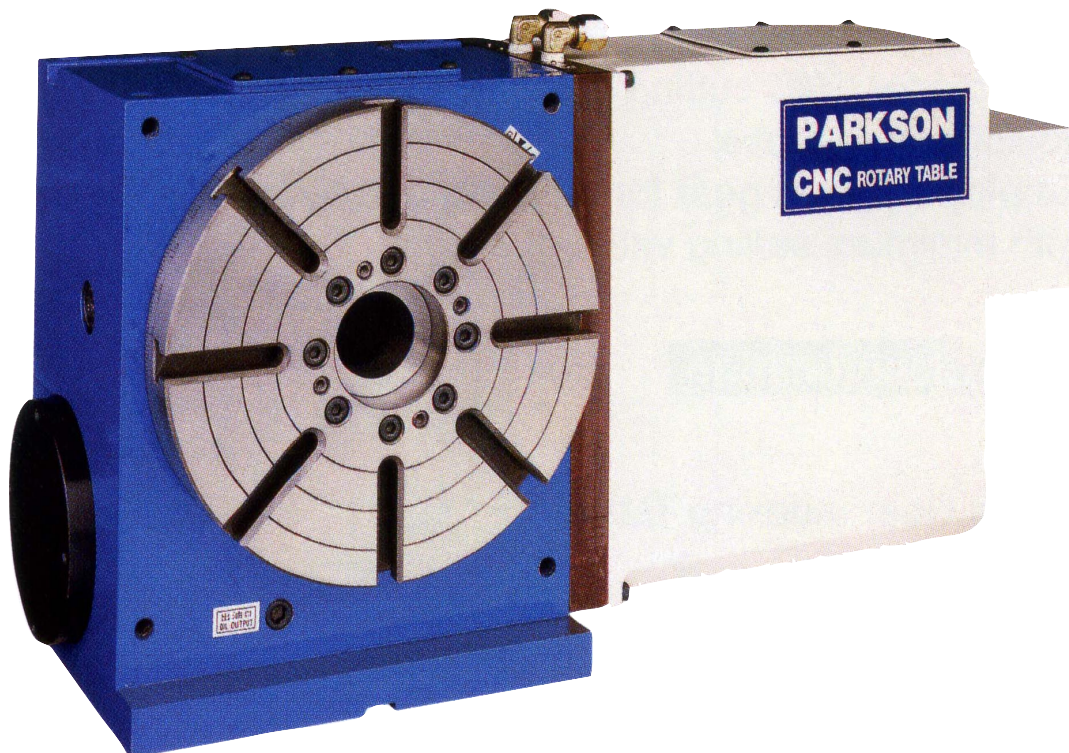




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# HNC-250R

## CNC Coupling Gear Index Table



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## SPECIFICATION

MODEL		HNC-250R	HNC-320R	HNC-400R	
ITEM					
Indexing resolution	degree	5	5(Special request for 1 is acceptable to make)		
Table top diameter	mm	Ø250	Ø320	Ø410	
Center height in vertical	mm	195	230	265	
Overall height in horizontal	mm	205	240	265	
Overall height in vertical	mm	325	405	475	
Through hole diameter	mm	Ø45	Ø80	Ø100	
The width of T-slot	mm	12H7	14H7	14H7	
The width of guide slot	mm	18h7	18h7	18h7	
Servo Motor (optional)	MITSUBISHI	HA40	HA80	HA100N	
	FANUC	$\alpha$ 4i	$\alpha$ 8i / $\alpha$ 12i	$\alpha$ 12i	
Speed reduction ratio		1/120	1/120	1/150	
Max. Speed 2000 r.p.m	r.p.m	16.6	16.6	13.3	
Positioning Accuracy	sec	±5	±5	±5	
Hydraulic Positioning Clamping Pressure (35Kg /cm <sup>2</sup> ) kg-m		300	400	500	
Max. Load	In Horizontal	kg	300	400	500
	In Vertical	kg	150	200	250
Permissible cutting force		kg	250	350	450
Approx. net weight of table w/o servo motor		kg	110	200	350