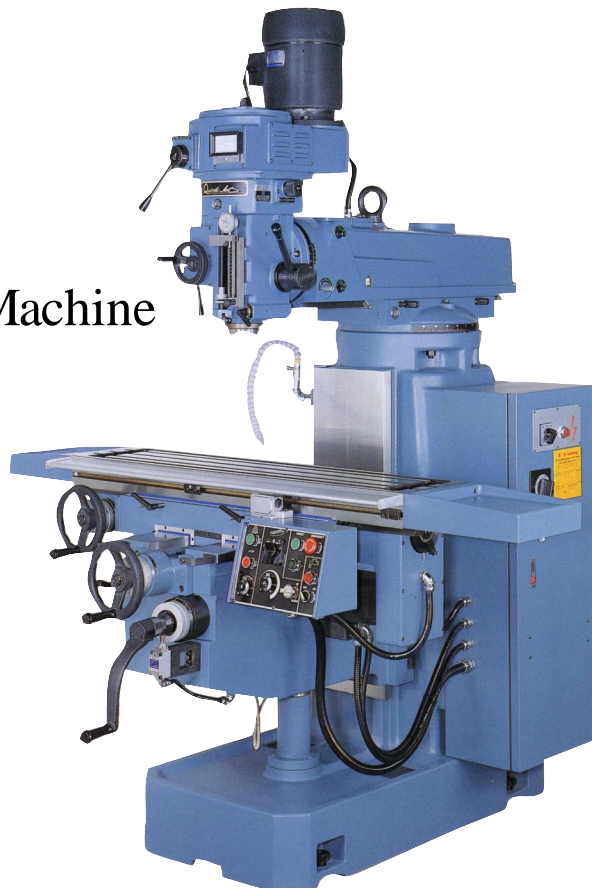


## **QJM-A2**

Vertical Turret Milling Machine

## **QJM-S2**

Vertical Turret Milling Machine



**SPECIFICATION:**

MODEL:	QJM-A2	QJM-S2
<b>SPINDLE:</b> Spindle speed	75-3600RPM 16 speeds	60-3600RPM (4050)Variable
Spindle taper	NST40	
Tilting angle	45 degrees	
Stroke	1400mm (5.51")	
Ram movement	450mm (17.71")	
Spindle nose to table	Standard 0-530mm (0-20.86") Optional 0-630mm (0-24.8")	
Auto down feed	0.035/ 0.07/ 0.14mm/rev (0.0014"x 0.0028"x 0.0056"/ rev)	
<b>WORK TABLE:</b> Table size	1250 x 280mm (49.21" x 11.02")	
X travel	730mm (28.47")	
Y travel	400mm (15.74")	
Z travel	420mm (16.53")	
T-Slot (Width x Number x Spacing)	16mm x 3 x 64mm (0.64" x 0.12" x 2.51")	
X auto	0-1500mm / min (0-59.05" / min )	
X speed	3300mm / min (129.92" / min )	
Elevation speed	1150mm / min (45.27" / min )	
<b>MOTOR:</b> For main spindle	2.2KW ( 3HP )	2.2KW ( 3.7KW Inverter )
For X-axis traverse	0.75KW (1HP )	
For Z-axis elevation	0.75KW (1HP )	
Coolant pump	125W (1/ 6HP)	
Lubrication pump	25w	
Magnetic pump	13w	
Magnetic-electric clutch	20w	
<b>MACHINE:</b> Overall dimension	1900x 2190x 2270mm ( 74.8" x 86.22" x 89.37")	1900x 2190x 2400mm (74.8"x 86.22" x 94.48")
Packing dimension	1760 x 1425 x 2190mm ( 69.29" x 56.1" x 86.22" )	1910 x 1575 x 2190mm (75.19" x 62"x 86.22" )
Net weight	2050kgs (4802 Lbs )	2100 kgs (4620 Lbs )
Gross weight	2450kgs (5390 Lbs)	2500 kgs (5500 Lbs )